



Briefing to the Permanent Missions on the Eleventh Meeting of the Conference of the Parties to the Convention on Biological Diversity (COP 11)

Tuesday, 18 September 2012, 14:15 – 16:00
International Environment House 2

The eleventh meeting of the Conference of the Parties (COP 11) of the Convention on Biological Diversity (CBD) will be held in Hyderabad, India, from 8 to 19 October 2012. This meeting is taking place during the United Nations Decade on Biodiversity, which serves to support and promote implementation of the objectives of the Strategic Plan for Biodiversity and the Aichi Biodiversity Targets.

COP 11 will include a high-level ministerial segment organized by the host country in consultation with the Secretariat and the Bureau. The high-level segment will take place from 17 to 19 October 2012.

You are cordially invited to attend the briefing by Braulio Ferreira de Souza Dias, Executive Secretary of the Convention on Biological Diversity, and government representatives, on the preparations, process, and main issues to be discussed in Nagoya.

DRAFT AGENDA

14:15 Coffee & Tea

14:20 **Welcome and Introduction**

Jan Dusik, Acting Director, Regional Office for Europe, UNEP

14:25 **Opening remarks**

Naohisa Okuda, Director, Global Biodiversity Strategy Office, Ministry of the Environment, Japan (Presidency of COP 10)

14:35 **Preparations of COP-11**

Representative of India, as incoming President of COP 11

14:45 **Presentation of COP-11**

Braulio Ferreira de Souza Dias, Executive Secretary, Convention on Biological Diversity

15:15 Question-and-answer session

16:00 End

CBD CoP-11 information and documents are available on www.cbd.int/cop11/



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You are cordially invited to participate in this briefing.

We would be grateful if you could indicate your participation in advance by completing this form and returning it by **14 September 2012** (gen.secretary@unep.org). Please note that English is the working language of this event.

Name: _____

Organization: _____

Phone: _____

Fax: _____

Email: _____

